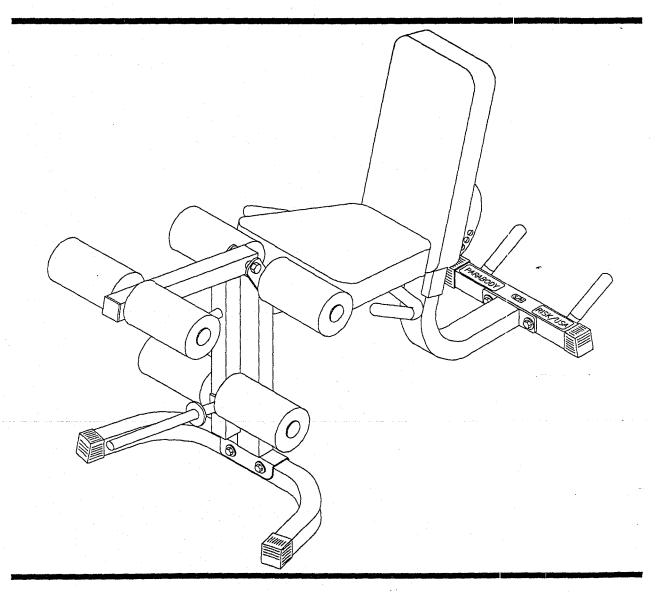


Serious Steel

829102 LEG CURL/EXTENSION



ASSEMBLY INSTRUCTIONS

Part # 6668901

Revision: 09/12/97

IMPORTANT NOTES

WELCOME TO THE WORLD OF Serious Steel!

Please note:

- * Thank you for purchasing the Parabody 829102 Leg Curl/ Extension. Please read these instructions thoroughly and keep them for future reference. This product must be assembled on a flat, level surface to assure its proper function.
- * We recommend cleaning your product (pads and frame) on a regular basis, using warm soapy water. Touch-up paint can be purchased from your Parabody customer service representative at (800) 328-9714.

There is a risk assumed by individuals who use this type of equipment. To minimize risk, please follow these rules:

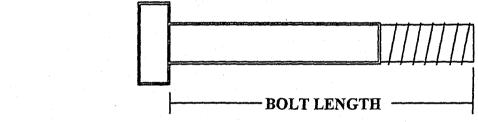
- 1. Inspect equipment daily. Tighten all loose connections and replace worn parts immediately. Failure to do so may result in serious injury.
- 2. Do not allow minors or children to play on or around this equipment.
- 3. Exercise with care to avoid injury.
- 4. If unsure of proper use of equipment, call your local Parabody distributor or call the Parabody customer service department at (800) 328-9714.

Tools Required for Assembly

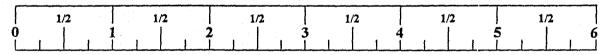
- * Rubber mallet or hammer
- * 3/4" wrench
- * 9/16" wrench
- * Ratchet with 3/4" and 9/16" sockets
- * Adjustable wrench
- * Tape measure

Bolt Length Ruler

NOTE: BOLT LENGTH IS MEASURED FROM THE UNDERSIDE OF THE HEAD OF THE BOLT.



BOLT LENGTH RULER:



PARTS LIST

3202102

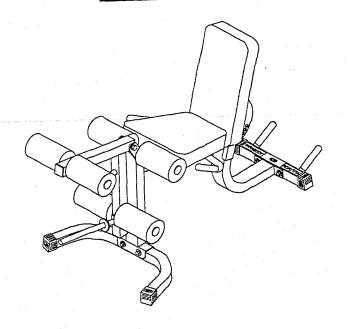
KEY	PART#	DESCRIPTION	QTY
1	6259103	FRONT SUPPORT TUBE	1
2	6625402	BACK PAD ADJUST TUBE	1
3	6625502	BACK PAD SUPPORT TUBE	1
4	6216702	1-3/4 SQ X 5" TUBE	1
5	6668202	1-3/4 SQ X 13-1/2" TUBE	1
6	6662002	LEG CURL/EXTENSION	1
7	6661202	BACK PAD ASSY	1
8	6661602	SEAT PAD ASSY	1
9	6662203	LEG EXT HANDLE RHT	1
10	6662303	LEG EXT HANDLE LFT	1
11	6668503	LEG FRAME	1
12	6661903	REAR BASE LEG	1
13	6125101	3/4 X 16" TUBE	2
14	6549301	3/4 X 17" TUBE	1
15	6194601	4 X 7" ROLLER PAD	6
16	6628302	1/8 X 2 X 8" PLATE	1
17	6412001	3/8" DIA SPRING PIN	2
18	6466901	1/2" DIA SPRING PIN	1
10	3102909	3/8 X 1" BOLT	4

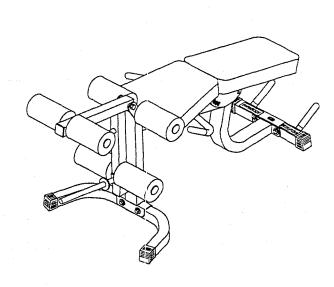
KEY	PART#	DESCRIPTION								
20	3102904	3/8 X 3" BOLT	- 8							
21	3102906	3/8 X 4" BOLT	2							
22	3102917	1/2. X 4" BOLT	1							
23	3102961	1/2: X 7" BOLT	1							
24	3102501	3/8" FLAT WASHER	20							
25 -	3102801	3/8" NYLOCK NUT	4							
26	3102804	1/2" LOW HT. NYLOCK NUT	2							
27	3102807	3/8" LOW HT. NYLOCK NUT	2							
28	6405201	2" SQ END CAP	3							
29	6692601	3 X 2" END CAP	2							
30	3102416	2 X 1" END CAP	4							
31	6406401	HINGE TAB	2							
32	3104301	3/4" SQ RUBBER BUMPER	1							
33	6416601	1-1/2 X 3/4" GLIDE (QTY 8)	2							
34	3107801	1/2" FLANGE BEARING	2							
35	3105401	STARLOCK COLLAR	6							
36	3103101	1-1/4 X 5" GRIP	4							
37	6467001	PARABODY LOGO END CAP	4							
	1		<u> </u>							

(5) 6061201 6661601

LEG EXTENSION

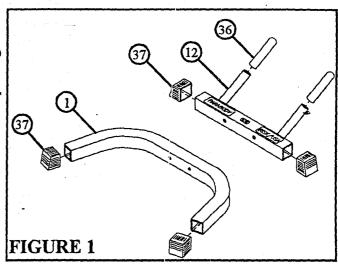
LEG CURL



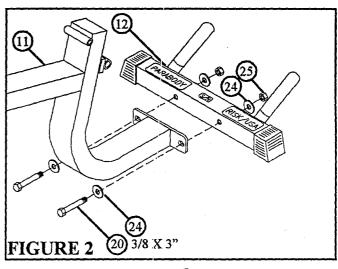


STEP 1: Insert four PARABODY LOGO END CAPS (37) into the ends of REAR BASE LEG (12) and FRONT BASE SUPPORT (1). See FIGURE 1.

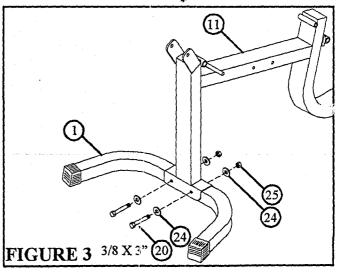
STEP 2: Slide two 1-1/4 x 5" GRIPS (36) over tubes on REAR BASE LEG (12). See FIGURE 1.



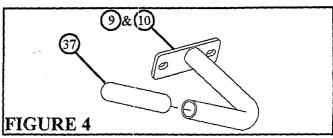
STEP 3: Securely assemble REAR BASE LEG (12) to LEG FRAME (11) using two 3/8 X 3" BOLTS (20), four 3/8" FLAT WASHERS (24), and two 3/8" NYLOCK NUTS (25). See FIGURE 2.



STEP 4: Securely assemble FRONT BASE SUP-PORT (1) to LEG FRAME (11) using two 3/8 X 3" BOLTS (20), four 3/8" FLAT WASHERS (24), and two 3/8" NYLOCK NUTS (25). See FIGURE 3.

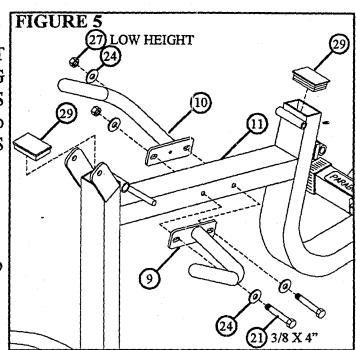


STEP 5: Slide two 1-1/4 X 5" GRIPS (37) over RIGHT LEG EXT HANDLE (9) & LEFT LEG EXT HANDLE (10). See FIGURE 4.

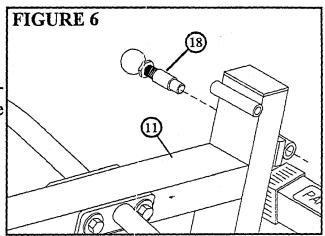


STEP 6:Securely assemble RIGHT (9) & LEFT (10) LEG EXT HANDLES to LEG FRAME (11) using two 3/8 X 4" BOLTS (21), four 3/8" FLAT WASHERS, and two 3/8" LOW HEIGHT NYLOCK NUTS (27). See FIGURE 5.

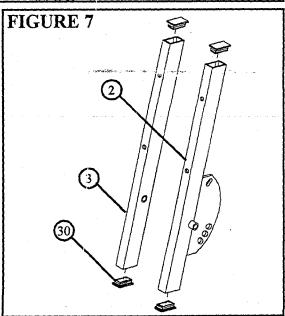
STEP 7:Insert two 3 X 2" END CAPS (29) into the leg frame as shown in FIGURE 5.



STEP 8:Securely assemble one 1/2" SPRING PIN AS-SEMBLY (18) into the spring pin barrel on the LEG FRAME (11) as shown in FIGURE 6.

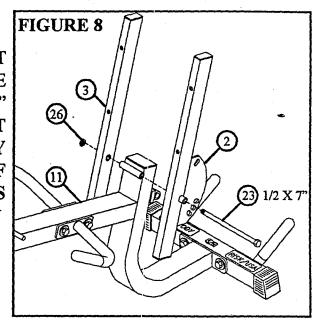


STEP 9:Insert four 2 X 1" END CAPS (30) into the ends of the BACK PAD ADJUST TUBE (2) & BACK PAD SUPPORT TUBE (3). See FIGURE 7.

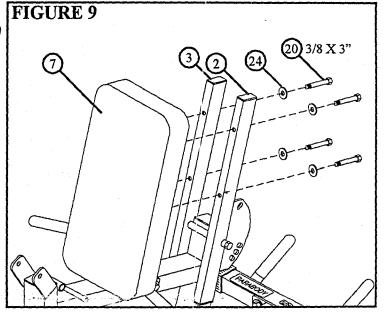


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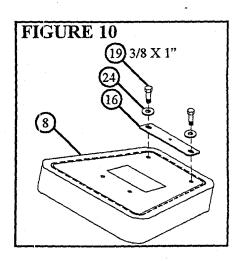
STEP 10: Securely assemble BACK PAD ADJUST TUBE (2) & BACK PAD SUPPORT TUBE (3) to LEG FRAME (11) using one 1/2 X 7" BOLT (23) and one 1/2" LOW HEIGHT NYLOCK NUT (26). (NOTE: SECURELY TIGHTEN BOLT THEN BACK NUT OFF 1/4 TURN TO ALLOW THE TWO PARTS TO ROTATE FREELY.) See FIGURE 8.



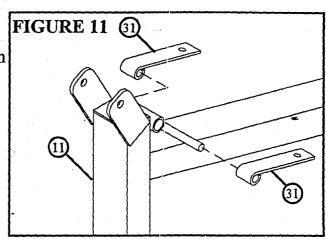
STEP 11: Securely attach the BACK PAD (7) to the BACK PAD TUBES (2 & 3) using four 3/8 X 3" BOLTS (20) and four 3/8" FLAT WASHERS (24). See FIGURE 9.



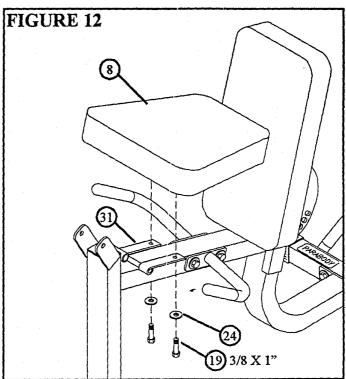
STEP 12: Securely fasten 2 X 8" PLATE (16) to bottom of SEAT PAD (8) using two 3/8 X 1" BOLTS (19) and two 3/8" FLAT WASHERS (24). See FIGURE 10.



STEP 13: Slide two HINGE TABS (31) over posts on LEG FRAME (11). See FIGURE 11.

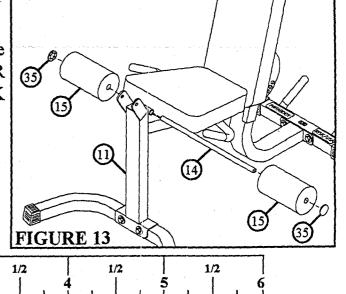


STEP 14: Securely attach the SEAT PAD (8) to the HINGE TABS (31) using two 3/8 X 1" BOLTS (19) and two 3/8" FLAT WASHERS (24). See FIGURE 12.

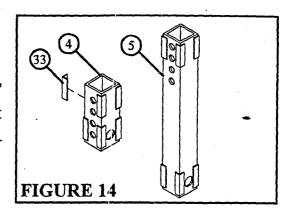


STEP 15: Attach two ROLLER PADS (15) to the LEG FRAME (11) using one 17" ROLLER PAD SHAFT (14) and two STARLOCK COLLARS (35). See FIGURE 13.

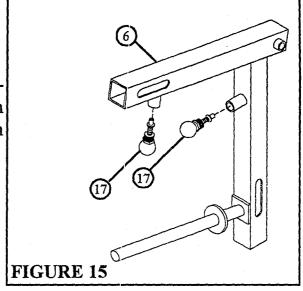
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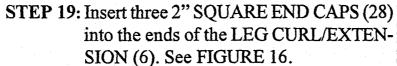
STEP 16: Attach eight 1-1/2" X 3/4" GLIDES (33) to 5" ROLLER PAD ADJUSTER (4) and attach eight 1-1/2" X 3/4" GLIDES (33) to 13-1/2" ROLLER PAD ADJUSTER (5) as shown in FIGURE 14.

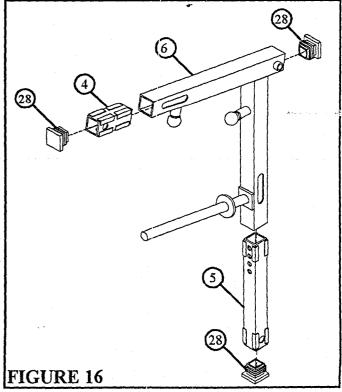


STEP 17: Securely assemble two 3/8" SPRING PIN AS-SEMBLIES (17) into the spring pin barrels on the LEG CURL/EXTENSION (6) as shown in FIGURE 15.



STEP 18: Insert 5" & 13-1/2" ROLLER PAD ADJUSTERS (4 & 5) in the ends of the LEG CURL/EXTENSION (6). Pull back on SPRING PINS until ROLLER PAD ADJUSTERS (4 & 5) lock in place. See FIGURE 16.

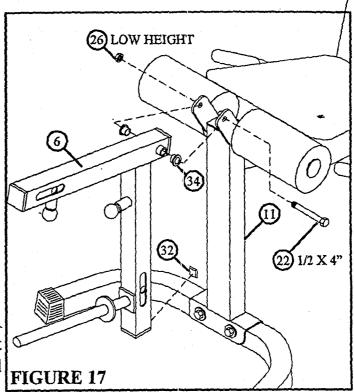




STEP 20: Insert two 1/2" FLANGE BEARINGS (34) into the LEG CURL/EXTENSION (6). See FIGURE 17.

STEP 21: Securely assemble LEG CURL/EX-TENSION (6) to LEG FRAME (11) using one 1/2 X 4" BOLT (22) and one 1/2" LOW HEIGHT NYLOCK NUT (26). (NOTE: SECURELY TIGHT-EN BOLT THEN BACK NUT OFF 1/4 TURN TO ALLOW THE PART TO ROTATE FREELY.) See FIG-URE 17

STEP 22: Attach one 3/4" SQUARE RUBBER BUMPER (32) between the contact point of the LEG CURL/EXTENSION (6) and the LEG FRAME (11). See FIGURE 17.



STEP 23: Attach four ROLLER PADS (15) to the LEG CURL/EXTENSION (6) using two 16" ROLLER PAD SHAFTS (13) and four STARLOCK COLLARS (35). See FIGURE 18.

THIS CONCLUDES THE ASSEMBLY
OF THE PARABODY 829102
LEG CURL/EXTENSION

FIGURE 18

FIGURE 18